



# Hot stamping Matrix



	Substrates	Material		Paper								Plastic Film				Textile		Comments
		Surface Flatness		Plain			Between			Rough		OPP	PE	PET	PVC	3D uv varnish		
		Coated on the surface		Ink	Wb varnish	UV varnish	Ink	Wb varnish	UV varnish	Ink	Wb varnish	UV varnish				Digital		
Grades	Standard ECO	STG	E	G	N	E	G	N	G	G	N	N	N	N	N	-	Pricewise	
Metallic	Standard	ST	E	G	G	G	G	G	G	G	G	N	N	N	N	-	Standard	
	Versatile	SGR	E	E	E	E	E	E	E	E	E	E	G	G	G	-	Good speed/adhesion	
	Labels	SGC	E	G	N	E	G	N	E	G	N	N	N	N	N	-	Scuff resistance	
	UV varnish	ER	G	G	E	G	G	E	G	G	E	N	N	N	N	-	High speed	
	Laminates	SGL	G	G	G	G	G	G	E	E	E	E	E	E	E	-	Hard laminates	
	High end graphic	SGG	E	E	E	E	E	E	E	E	E	E	G	G	G	-	Top quality	
	Leather bookbinding	DG	E	E	E	E	E	E	E	E	E	E	G	G	G	-	Double glue	
	Over printable	OP	E	E	E	E	E	E	E	E	E	E	G	G	G	-	Overprint with all kind inks	
	Special colours	MVP	E	G	N	E	G	N	G	G	N	N	N	N	N	-	Standard glue	
	High speed	MH	E	E	E	E	E	E	E	E	E	E	G	G	G	-	Easy release	
	Chemical resistance	NX	G	G	G	G	G	G	G	G	G	E	E	E	E	-	Tubes	
	Special doming	MD	-	-	-	-	-	-	-	-	-	G	G	G	E	-	3D coating app.	
	Digital	DT	-	-	-	-	-	-	-	-	-	G	G	G	E	E	Digital coating app.	
Pigment	Coding	KGT	G	G	G	G	G	G	G	G	E	E	E	E	E	-	Standard	
	Coding	E	-	-	-	-	-	-	-	-	E	E	E	E	E	-	High scuff	
	G. Matt	.004	G	G	G	G	G	E	E	E	E	N	N	N	N	-	Books	
	G. Gloss	.006	G	G	G	G	G	E	E	E	E	N	N	N	N	-	Books	
	High end Matt	.007	E	E	E	E	E	E	E	E	E	E	G	G	G	-	Top quality	